



**SF ONLINES (M) SDN BHD** (923 653-U)

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# Ironlak®

Interior. Exterior. Paint

**KOLOUR.**  
QUALITY  
AEROSOL  
PAINT



INTRODUCING  
Sugar Artists' Acrylic

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**Dupli-Color®**

**UHU®**





## Ironlak®

## TECHNICAL DATA SHEET 2010

### GENERAL INFORMATION.

Ironlak 400ml cans were the first cans made for aerosol art in Australia. They've become world known for their coverage, bright colours, crisp control and value for money. These cans can be used for indoor and outdoor application and are made from the highest quality raw materials. The finish is gloss and the paint can be used for a variety of purposes and on all surfaces. The paint formulation has been developed with the user and environment in mind and contains less VOC's than its counterparts.

### FEATURES.

- Highest coverage available
- Gloss finish
- Variable pressure
- Fast drying
- Good hardening
- Excellent flexibility
- Strong adhesion
- Does not contain lead or any other heavy metals
- Easy to apply and repaint
- Good resistance to the elements
- High UV stability (refer to colour chart)

### APPLICATIONS.

Ironlak can be used for a wide variety of applications and on almost any surface. Because of its superior coverage it can be easily applied to timber, concrete, steel and brick, its levelling properties make it ideal for canvas and pottery.

- Aerosol Art
- Household / DIY
- Industrial
- Fine art
- Hobby and craft enthusiasts

### FOR OPTIMAL USE.

- Shake the can vigorously for at least one full minute once the ball begins to rattle, but two minutes for optimal performance
- Apply on a clean, dry surface free from dirt and dust
- For best finish apply three light, even coats. However when time does not permit, the colour will cover perfectly in one thick coat.
- After use, turn the can upside down and depress the nozzle until only propellant is sprayed from the can thereby clearing the nozzle and valve.
- Use protective mask and gloves during use.
- Store in a cool, dry place away from direct sunlight.

### PROPERTIES.

**Pressure:** Low and high pressure system.  
**Propellant:** DME.  
**Resin:** Modified acrylic resin.  
**Colour:** Refer to below colour chart.  
**Gloss Level:** 70% gloss.  
**Dry time:** Ten minutes touch dry.  
**Adhesion:** 0 B.  
**Thickness of dry layer:** 18 microns / layer.  
**Theoretical yield (painted continuously):** 2.2 m<sup>2</sup> for 400 ml aerosol.  
**Solvent:** AVT Paints Solvent system (Refer to Ironlak MSDS for further details - [www.ironlak.com/msds](http://www.ironlak.com/msds)).  
**Shelf Life:** Two years from production date on the bottom of the can.  
**Optimal Application Temperature:** Minimum recommended Temp is 5°C, maximum temperature is 35°C.



### LPL 1045

The Ironlak Cyclon Fat cap is the standard Reload can cap. The cap is fat and wide spray cap that allows for maximum coverage with limited time. With crisp spray edge, this cap allow you to fill area with little no to overspray giving you more control of your fill. Spray Width: 7.0-12cm



### LPL 1046

The Ironlak Window Maker cap is ultra fat cap. Which given fat line with no overspray to specific area where are no intention to be covered. Spray Width: 6.0-10.0cm



### LPL 1047

The Ironlak New York Fat cap is the most common fat cap. Cap is perfect for filling and wide line. Spray Width: 3.0-7.0cm



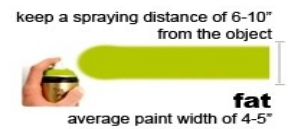
### LPL 1048

The Ironlak Vegan spray cap is the new standard Ironlak thin cap. It give nice thin crisp lines with to no overspray or blurring. A ridged top and sharp edges allow for a better grip while spraying. Spray Width: 1.5-4.0cm



### LPL 1049

The Ironlak Sharp Shooter Super Skinny cap is ultra thin file line . It give you the ability to create ultra thin line with little no to overspray or blurring. Spray Width: 1.0-1.3cm





EARTH (SW)	ACACIA (S2)	DECIDUES (SW)	SIRIM BLACK RED (SW)	MOBERRY (SW)	POSE PUSH (S2)	FANTHER (S2)	ANGOR'S BLACKOUT (S2)	YANKEE (S2)	NEIRLAND (S2)	SWAMP (S2)	ASHEVE OLIVA (S2)	MUTT BLACK (S2)	GOLD (S2)	TECHIE BLACK (S2)
SWISS (SW)	TANAMI (S2)	HALLOWEEN (S2)	MADADOR (S2)	FLIRT (S2)	STORY'S PURPLE REIGN (S2)	EGGPLANT (S2)	MIDNIGHT (S2)	PACIFIC (S2)	HUNTER (S2)	4KEY (S2)	G JACARILE (S2)	ROARIE BLACK) (S2)	BRIGHT CHROME (S2)	TECHIE WHITE (S2)
MICHA (SW)	OAT (S2)	TJES AFTERBURN (S2)	JURNE'S MICAH (S2)	POTION (S2)	VENOM (S2)	PHANTOM (S2)	PHAT'S TRUE ROYAL (S2)	ATLANTIC (S2)	FRAZETA (S2)	FIELD (S2)	EMOK'S FROGGY (S2)	LACY GREY (S2)	SILVER (S2)	TAR BLACK OOML (S2)
CLIPA (SW)	ROE'S SMILEY FACE (S2)	VOLCANO (S2)	WANDYLOST BLOOD (S2)	DELICIOUS (S2)	VINO (S2)	SOPH'S VIOLENCE (S2)	SHURF (S2)	CHICAGO (S2)	LIZ ICEBERG (S2)	CAMILLEON (S2)	BAND'S ASBESTOS (S2)	MILBOURNE (S2)	FLURO GREEN (S2)	IPK WHITE OOML (S2)
IRWIN (SW)	PINE/PLE PARK (S2)	BERST TITO (S2)	SONET (S2)	CRUSH (S2)	FURIOUS (S2)	MEK'S MAGIC (S2)	EMIE'S BONS 661 (S2)	FROSTBITE (S2)	PLACID (S2)	REAL'S SOUL ME (S2)	VAN'S IRY' WHITE (S2)	BATTLESHIP (S2)	FLURO PINK (S2)	CLAR (S2)
FRASER (SW)	SORBET (S2)	BOMEN (S2)	AUTWNN (S2)	DUSK (S2)	GYPSY (S2)	TORONJAY (S2)	REF (S2)	JAITE (S2)	WHIZZANG (S2)	KEEN (S2)	WASHINGTON (S2)	FLURO ORANGE (S2)		
	SMOOTHIE (S2)	BLA ROBE (S2)	FANTASIA (S2)	TEEGS LOVE (S2)		ATMOSPHERE (S2)	LIGHTING (S2)	HITCH (S2)						
	EJREKA (S2)	GUAVA (S2)	OMK (S2)	BONDI (S2)			ELECTRO (S2)	SHOULDER (S2)						
	BUTTER (S2)							ASPEY WHITE (S2)						
								APPLIANCE WHITE (S2)						





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Kolour Reference Chart 2013.

GLOSS BLACK	MATT BLACK	GLOSS WHITE	MACHINERY GREY
NAVY BLUE	SKY BLUE	JADE BLUE	BOTTLE GREEN
VIOLET	PLUM PURPLE	PEACH	GLOSS RED
BURGUNDY	IRON BARK	HERITAGE CREAM	CORN YELLOW

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**COLOUR CHART 2014**

**SUGAR**

LIQUORICE LIQSSR	VANILLA VANSSR	MOHITO MOPSSR	WARHEAD WARSSR	GIGGLES GIGSSR	DIG A HOLE DIGSSR	DEATH DEASSR	DECAY DECSSR	FADS FADSSR	SPEARMINT SPESSR	CORDIAL CORSSR	FAXE FAXSSR	CACTUS COOLER CACSSR	SHERBERT SHESSR
TEEVEE TEESSR	BRAIN FREEZE BRASSR	SLUSHIE SLUSSR	SLUGWORTH SLGSSR	SLUGWORTH SLGSSR	GUMDROP GUMSSR	SWIZZLE SWISSR	TEEFEE TEESSR	BRAIN FREEZE BRASSR	SLUGWORTH SLGSSR	GUMDROP GUMSSR	SWIZZLE SWISSR	TEEVEE TEESSR	BRAIN FREEZE BRASSR
COLA COLSSR	BROWNIE BROSSR	FONDUE FONSSR	CARAMEL CARSSR	MAPLE SYRUP MAPSSR	FRUIT SALAD FRUSSR	COLA COLSSR	BROWNIE BROSSR	FONDUE FONSSR	CARAMEL CARSSR	MAPLE SYRUP MAPSSR	FRUIT SALAD FRUSSR	COLA COLSSR	BROWNIE BROSSR
FUDGE FUDSSR	TANGERINE TANSSR	TERRY TERRS	BARLEY SUGAR BARSSR	TOFFEE TOFSSR	STRAWBERRIES & CREAM STRSSR	FUDGE FUDSSR	TANGERINE TANSSR	TERRY TERRS	BARLEY SUGAR BARSSR	TOFFEE TOFSSR	STRAWBERRIES & CREAM STRSSR	FUDGE FUDSSR	TANGERINE TANSSR
DIABETIC DIASSR	LEMON SQUASH MELSSR	BANANA SPLIT BNSSSR	DIABETIC DIASSR	LEMON SQUASH MELSSR	BANANA SPLIT BNSSSR	DIABETIC DIASSR	LEMON SQUASH MELSSR	BANANA SPLIT BNSSSR	DIABETIC DIASSR	LEMON SQUASH MELSSR	BANANA SPLIT BNSSSR	DIABETIC DIASSR	LEMON SQUASH MELSSR

